TFC 1 E / TFC 2 E



INSTRUCTIONS FAN HEATER





Table of contents

Information on the use of these instructions	
Safety	2
Information about the device	4
Transport and storage	5
Assembly and start-up	6
Operation	6
Errors and faults	7
Maintenance	8
Technical annex	8
Disposal	10

You can download the current version of the instructions and the EU declaration of conformity via the following link:



TFC 1 E



https://hub.trotec.com/?id=41868





https://hub.trotec.com/?id=41869

Information on the use of these instructions

Symbols



Warning of electrical voltage

This symbol indicates dangers to the life and health of persons due to electrical voltage.



Warning of hot surface

This symbol indicates dangers to the life and health of persons due to hot surface.



Warning

This signal word indicates a hazard with an average risk level which, if not avoided, can result in serious injury or death.



Caution

This signal word indicates a hazard with a low risk level which, if not avoided, can result in minor or moderate injury.

Notice

This signal word indicates important information (e.g. material damage), but does not indicate hazards.



Info

Information marked with this symbol helps you to carry out your tasks quickly and safely.



Follow the manual

Information marked with this symbol indicates that the instructions must be observed.

Safety

Read this manual carefully before starting or using the device. Always store the manual in the immediate vicinity of the device or its site of use.



Warning

Read all safety warnings and all instructions.

Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



Warning

Children of less than 3 years should be kept away from the device unless continuously supervised.

Children aged from 3 years and less than 8 years shall only switch on/off the appliance provided that it has been placed or installed in its intended normal operating position and they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.

Children aged from 3 years and less than 8 years shall not plug in, regulate and clean the appliance or perform user maintenance.





Warning

Do not use the device in small rooms if persons are present who cannot leave the room independently and who are not under constant supervision.

- Do not use the device in potentially explosive rooms or areas and do not install it there.
- Do not use the device in aggressive atmosphere.
- Let the device dry out after a wet clean. Do not operate it when wet.
- Do not use the device with wet or damp hands.
- Do not expose the device to directly squirting water.
- Never insert any objects or limbs into the device.
- Do not cover the device during operation.
- Do not remove any safety signs, stickers or labels from the device. Keep all safety signs, stickers and labels in legible condition.
- This appliance is not a toy. Keep away from children and animals.
- Check accessories and connection parts for possible damage prior to every use of the device. Do not use any defective devices or device parts.
- Ensure that all electric cables outside of the device are protected from damage (e.g. caused by animals). Never use the device if electric cables or the power connection are damaged!
- The mains connection must correspond to the specifications in the Technical annex.
- Insert the mains plug into a properly fused mains socket.
- Switch the device off and disconnect it from the mains socket when the device is not in use.
- Remove the mains plug from the mains socket before carrying out maintenance, care or repair work on the device.
- Check the mains plug for damages. If you notice damages, do not try to take the device back into operation. To avoid safety hazards, do not perform any repairs. Dispose of the device as described in the Disposal chapter.
 Defective mains plugs pose a serious health risk!
- When positioning the device, observe the minimum distances from walls and other objects as well as the storage and operating conditions specified in the Technical annex.
- Keep a safety distance of at least 1 m between the air inlet and the air outlet of the device and all combustible materials such as textiles, curtains, beds and sofas.
- Make sure that the air inlet and outlet are not obstructed.
- Make sure that the suction side is kept free of dirt and loose objects.

- Only use original spare parts, for otherwise safe and functional operation cannot be ensured.
- Allow the device to cool down before transport and/or maintenance work.
- Do not use the device if it has been dropped or if it shows visible signs of damage.

Intended use

The device is only suitable for well insulated spaces or occasional use.

The fan heater serves the purpose of heating and ventilating closed rooms. The device was designed for private usage and is not suited for commercial use. The device is particularly well suited for additional heating, but not quite appropriate as the sole source of heating in larger rooms.

The device must be connected to a wall socket.

Any use other than the intended use is regarded as misuse.

Reasonably foreseeable misuse

- Do not place any objects, e.g. clothing, on the device.
- Do not use this device in the vicinity of fuel, solvents, varnishes or other easily inflammable vapours or in rooms where these substances are stored.
- Do not use the device out of doors.
- Do not use the device for heating vehicles.
- The device must not be connected to a multiple socket.
- The device must not be connected to the mains via an extension cable.
- Never immerse the device in water.
- Do not make any unauthorised modifications, alterations or structural changes to the device.
- Do not use the heating device in immediate vicinity of swimming pools, bathtubs and showers.

Personnel qualification

People who use this device must:

- be aware of the dangers that occur when working with electric devices in damp areas.
- have read and understood the instructions, especially the Safety chapter.

Maintenance tasks which require the housing to be opened must only be carried out by specialist electrical companies or by the manufacturer.



Symbols on the device

Symbols	Meaning
DO NOT COVER	The inscription on the device indicates that it is prohibited to place objects (such as towels, clothes etc.) above or directly in front of the device. In order to avoid overheating and fire hazards, the heater must not be covered.

Residual risks



Warning of electrical voltage

Work on the electrical components must only be carried out by an authorised specialist company!



Warning of electrical voltage

Before any work on the device, remove the mains plug from the mains socket!



Warning of electrical voltage

Risk of electric shock!

The device is not protected against water.

There is a risk of electric shock! Never use the device in areas where dripping, spraying or running water can enter the device! Never immerse the device in water!



Warning of hot surface

Parts of this appliance can become very hot and cause burns. Particular attention is to be paid when there are children or vulnerable persons present!



Warning

Improper handling entails a risk of burning and electric shock

Only use the device as intended!



Warning

Dangers can occur at the device when it is used by untrained people in an unprofessional or improper way! Observe the personnel qualifications!



Warning

The device is not a toy and does not belong in the hands of children.



Warning

Risk of suffocation!

Do not leave the packaging lying around. Children may use it as a dangerous toy.



Warning

Improper installation entails a risk of fire.

Do not place the device on combustible ground.

Do not place the device on high-pile carpets.



Warning

In order to avoid overheating and fire hazards, the device must not be covered!

Behaviour in the event of an emergency

- 1. Switch the device off.
- 2. Disconnect the device from the mains in the event of an emergency: Unplug the device from the mains socket.
- 3. Do not reconnect a defective device to the mains.

Overheating protection

The device is provided with a safety thermostat, which is activated by overheating of the device (when exceeding the operating temperature).

Once the safety thermostat has switched itself on, the heating will be turned off. The fan keeps running.

When the device has cooled down sufficiently, the heating will be switched back on.

Investigate the cause of overheating.

If the fan heater has been switched off by the overheating protection, you have to set the switch to **0** and pull the plug. Allow the fan heater to cool down, eliminate the cause of overheating, and switch the fan heater back on. If the problem persists or if you cannot find the cause of overheating, switch the fan heater off immediately and pull the plug. Please contact the customer service in this case.

Information about the device

Device description

The socket fan heater serves to generate and distribute warm air, e.g. in interior spaces. The device generates heat by means of a ceramic heating element.

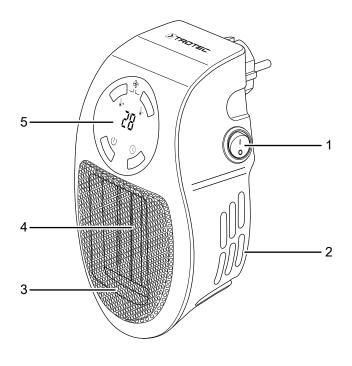
The air surrounding the ceramic heating element is heated. The heated air is blown into the room by a fan. The device is further equipped with an overheating protection.

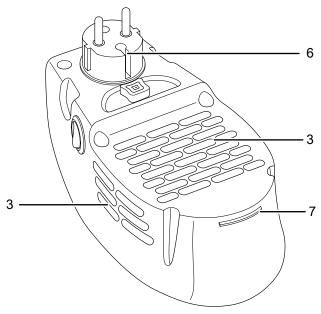
The device TFC 1 E is available in white and the device TFC 2 E is available in black.

The device is not protected against water (IPX0).



Device depiction





No.	Designation
1	Main switch
2	Air inlet
3	Air outlet
4	PTC element
5	Control panel
6	Mains plug
7	Operating control lamp

Transport and storage

Notice

If you store or transport the device improperly, the device may be damaged.

Note the information regarding transport and storage of the device.

Transport

Before transporting the device, observe the following:

- Switch the device off.
- Remove the mains plug from the mains socket.
- Allow the device to cool down sufficiently.

Storage

Before storing the device, proceed as follows:

Allow the device to cool down sufficiently.

When the device is not being used, observe the following storage conditions:

- Store the device in a dry location and protected from frost and heat.
- Store the device in an upright position where it is protected from dust and direct sunlight.
- If required, use a cover to protect the device from invasive dust.
- Place no further devices or objects on top of the device to prevent it from being damaged.



Assembly and start-up

Scope of delivery

- 1 x Device
- 1 x Manual

Unpacking the device

- 1. Open the cardboard box and take the device out.
- 2. Completely remove the packaging.
- 3. Make sure that the mains plug is not damaged.

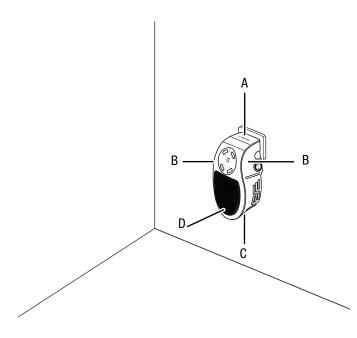
Start-up



Info

Odours might arise upon initial start-up or after a longer period of non-use.

When positioning the device, observe the minimum distance from walls or other objects as described in the chapter Technical annex.



- Make sure that no curtains or other objects interfere with the air flow.
- Make sure that the device cannot come into contact with moisture or water.

Connecting the mains plug

Insert the mains plug into a properly fused mains socket.

Operation

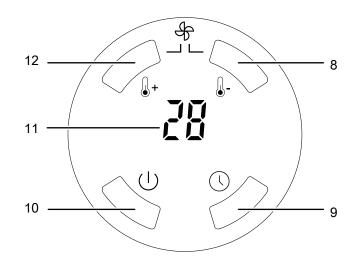
Avoid open doors and windows.



Caution

Do not leave small children unattended nearby the device during operation. In case of direct contact with the device, there is a risk of injury due to burns or electric shock for small children.

Control panel



No.	Designation
8	Reduce temperature button
9	Timer button
10	ON / standby button
11	Segment display
12	Increase temperature button
8 + 12	Control fan speed buttons

Switching the device on

Once you have completely installed the device as described in the Start-up chapter, you can switch it on.

- ✓ The fan heater must be switched off (main switch (1) set to 0) before you plug the mains plug into a 220–240 V / 50 Hz socket.
- 1. Set the main switch (1) to I.
 - ⇒ The fan heater is in standby mode and the operating control lamp (7) is illuminated.
- 2. Press the *ON / standby* button (10) on the control panel (5).
 - ⇒ The fan heater switches on.



Setting the temperature

The device is equipped with an integrated thermostat. The thermostat will activate the fan heater as soon as the measured temperature drops below the desired temperature, and will deactivate the fan heater once the desired temperature has been reached.

Please proceed as follows to manually set the temperature at which the device will be activated/deactivated automatically:

- 1. Switch the device on.
- 2. Press the *Reduce temperature* button (8) to reduce the temperature set at the device.
- 3. Press the *Increase temperature* button (12) to increase the temperature set at the device.
 - ⇒ The segment display (11) indicates the set temperature.

Setting the fan speed

- 1. Simultaneously press the *Reduce temperature* button (8) and the *Increase temperature* button (12) to increase or slow down the fan speed.
 - ⇒ The segment display (11) indicates the following for a moment:
 - \Rightarrow **LL** = low, **HH** = high

Setting the timer

The timer has two modes of operation:

- automatic switch-on upon expiry of a preset number of hours
- automatic switch-off upon expiry of a preset number of hours

The number of hours can range from 1 to 12 and can be adjusted in increments of 1 h.

Notice

Do not leave the operating device unattended in a freely accessible room with an activated timer.

If you set the timer while the fan heater is in operation, you will set the number of hours after which the fan heater will switch off. If you set the timer while the fan heater is in standby mode, you will set the number of hours after which the fan heater will switch on.

Please proceed as follows to set the timer:

- 1. Press the *timer* button (9).
 - ⇒ The segment display (11) will change over from degrees to hours for a moment.
- 2. Now press the *timer* button (9) again to set the desired number of hours.

Shutdown



Warning of electrical voltage

Do not touch the mains plug with wet or damp hands.

- Switch the device off by setting the main switch to **0**.
- Unplug the device from the mains socket.
- Allow the device to cool down completely.

- Clean the device according to the Maintenance chapter.
- Store the device according to the Transport and storage chapter.

Errors and faults



Warning of electrical voltage

Tasks which require the device to be opened must only be carried out by authorised specialist companies or by the manufacturer.

Notice

Wait for at least 3 minutes after maintenance and repair work. Only then switch the device back on.

The device has been checked for proper functioning several times during production. If malfunctions occur nonetheless, check the device according to the following list.

The device does not start:

- Check the power connection.
- Check the mains plug for damages. If you notice damages, do not try to take the device back into operation. To avoid safety hazards, do not perform any repairs. Dispose of the device as described in the Disposal chapter.
 Defective mains plugs pose a serious health risk!
- Check the on-site fusing.
- The motor might be defective. Have a defective motor replaced by a specialist electrical company.
- If the device is not starting, have the electrics checked by a specialist company or by the manufacturer.

The device is switched on, the fan is operating, the heating is not:

- Check whether a heating level is selected.
- Check whether the overheating protection has tripped (see chapter Safety).
- The heating resistor might have blown. Have a defective heating resistor replaced by a specialist electrical company.

The air current is reduced:

 Check the air inlet and outlet. Make sure that air inlet and outlet are not obstructed. Remove any dirt. Observe the minimum distance from walls or other objects according to the technical data.

The device still does not operate correctly after these checks:

Please contact the customer service. If necessary, bring the device to an authorised specialist electrical company or to the manufacturer for repair.



Maintenance

Activities required before starting maintenance



Warning of electrical voltage

Do not touch the mains plug with wet or damp hands.

- Switch the device off.
- · Remove the mains plug from the mains socket.
- Allow the device to cool down completely.



Warning of electrical voltage

Tasks which require the device to be opened must only be carried out by authorised specialist companies or by the manufacturer.

Cleaning the housing



Warning of electrical voltage

Never immerse the device in water!

Clean the housing with a soft, damp and lint-free cloth. Make sure that no moisture enters the housing. Protect electrical components from moisture. Do not use any aggressive cleaning agents such as cleaning sprays, solvents, alcohol-based or abrasive cleaners to dampen the cloth.

Wipe the housing dry after cleaning.

Technical annex

Technical data

Parameter	Value
Model	TFC 1 E / TFC 2 E
Heating capacity	500 W
Setting range	15 °C to 30 °C
Room size	10 m ² / 25 m ³
Mains connection	220-240 V, 50/60 Hz
Plug type	CEE 7/17
Type of protection	IPX0
Protection class	/ 🗆
Dimensions (depth x width x height)	110 x 130 x 202 (mm)
Minimum distance to walls or other objects	
A: top:	25 cm
B: sides:	25 cm
C: bottom:	25 cm
D: front:	50 cm
Weight	0.4 kg



Information requirements for electrical local space heaters

Parameter	Value / item			
Model	TFC 1 E / TFC 2 E			
Heat output				
Nominal heat output P _{nom}	0.5 kW			
Minimum heat output (indicative) P _{min}	0 kW			
Maximum continuous heat output P _{max,c}	0.5 kW			
Auxiliary electricity consumption				
At nominal heat output el _{max}	NA			
At minimum heat output el _{min}	NA			
In standby mode el _{sb}	0.00038 kW			
Type of heat input				
Manual heat charge control, with integrated thermostat	NO			
Manual heat charge control with room and/or outdoor temperature feedback	NO			
Electronic heat charge control with room and/or outdoor temperature feedback	NO			
Fan assisted heat output	NO			
Type of heat output/room temperature control				
Single stage heat output, no room temperature control	NO			
Two or more manual stages, no room temperature control	NO			
With mechanic thermostat room temperature control	NO			
With electronic room temperature control	YES			
With electronic room temperature control plus day timer	NO			
With electronic room temperature control plus week timer	NO			
Other control options				
Room temperature control, with presence detection	NO			
Room temperature control, with open window detection	NO			
With distance control option	NO			
With adaptive start control	NO			
With working time limitation	YES			
With black bulb sensor	NO			
Contact details	Trotec GmbH Grebbener Straße 7 D-52525 Heinsberg			

NA: not applicable



Disposal

Always dispose of packing materials in an environmentally friendly manner and in accordance with the applicable local disposal regulations.

The icon with the crossed-out waste bin on waste electrical or electronic equipment is taken from Directive 2012/19/EU. It states that this device must not be disposed of with the household waste at the end of its life. You will find collection points for free return of waste electrical and electronic equipment in your vicinity. The addresses can be obtained from your municipality or local administration. You can also find out about other return options that apply for many EU countries on the website https://hub.trotec.com/?id=45090. Otherwise, please contact an official recycling centre for electronic and electrical equipment authorised for your country.

The separate collection of waste electrical and electronic equipment aims to enable the re-use, recycling and other forms of recovery of waste equipment as well as to prevent negative effects for the environment and human health caused by the disposal of hazardous substances potentially contained in the equipment.

Only for United Kingdom

According to Waste Electrical and Electronic Equipment Regulations 2013 (SI 2013/3113) (as amended) devices that are no longer usable must be collected separately and disposed of in an environmentally friendly manner.

Trotec GmbH

Grebbener Str. 7
D-52525 Heinsberg
1+49 2452 962-400
4+49 2452 962-200

info@trotec.com www.trotec.com